

A David Brown Santasalo Group Company

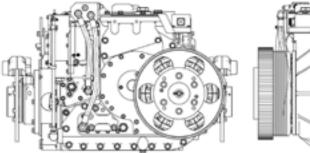
# TN15E+ TRANSMISSION FAMILY

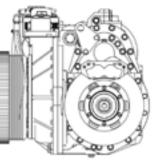
The TN15E+ is the latest generation in a family of cross drive transmissions with integral steering system, suitable for tracked armoured personnel carriers and armoured fighting vehicles up to 235bhp.

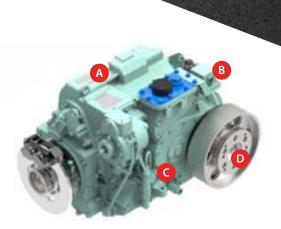
The introduction of dieselisation and new materials throughout the transmission has helped in increasing the original TN15P from 195bhp up to 235bhp, with vehicle weight increased from 9 tonnes to 13 tonnes.

Key features		
Rating	235bhp at 2400rpm	
Configuration	Offset cross drive manual or fully automatic	
Speeds	7 forward, 7 reverse	
Arrangement	<ul> <li>Three speed compound epicyclic gear set with low and high ranges. A further multiplate clutch is employed for seventh gear. Remote mounted or close coupled</li> </ul>	
	<ul> <li>Manual or automatic gear selection, automatic achieved by replacing the mechanical selector with electro hydraulic valve block which sits in the same space envelope</li> </ul>	
Overall ratio speed	19.4	

Principle dimensions	
Length	627mm
Height	573mm
Width	891mm
Dry weight	425kg







- A Forward/reverse mechanism
- **B** Data port
- C Oil strainer and test point
- D Centrifugal clutch

# TN15E+



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# Rating

- Maximum input torque 800Nm at 1800rpm
- Maximum input power 235bhp at 2400rpm
- Typical maximum vehicle weight 13 tonnes

# Steering

Merritt-Brown regenerative system employing single disc brakes

Gearbox	Drive ratio (straight)	Steering (typical metres)	Min. radii (feet)
1 (Lx1)	16.10	1.71	5.6
2 (Lx2)	7.18	3.84	12.9
3 (Lx3)	5.15	5.33	17.5
4 (Hx1)	3.10	8.9	29.2
5 (Hx2)	1.72	16.06	52.7
6 (Hx3)	1.31	21.28	69.8
7 (Hx7)	0.83	33.22	109

# Lubrication system

- Oil type OMD 90 transmission oil circulated by an integral mounted gear pump driven from the engine input. Pressure regulated by a pre-set integral mounted pressure relief valve
- Full flow filtration system on all E and E+ transmissions, with the main transmission filter mounted on the transmission or vehicle mounted if required

# **Brakes**

- · Main brakes and handbrake system are vehicle mounted
- DB Defence can assist in the upgrade of existing brake systems or help in designing a complete new system

# Control system

- Electro hydraulic fully automatic, electro hydraulic semi- automatic and mechanical hydraulic controllers
- Both the mechanical and the automatic selectors used fit in the same space envelope on the transmission
- Operation of the fully automatic system is by a simple gear selector and an electronic controller both can be configured to suit individual customer requirements
- DB Defence can supply harnesses, connections and assist in vehicle integration if required

#### Input

 Centrifugal clutch – requires larger capacity clutch if vehicle weight approaches 13 tonnes

# Auxiliary drive (PTO)

· Belt from centrifugal clutch, if required

#### Mounting

• Trunnion mounted at the outputs with a reaction mount for remote location next to the input

# Upgrades

• Upgrades are available – please contact DB Defence for further information

#### **DB Defence**

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